

# FENDER FLARE INSTALLATION INSTRUCTION

TOYOTA TACOMA 05-11, Double Cab Short Bed

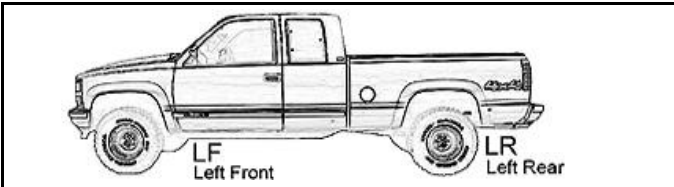
Item No. 1ABFK00047 (Pocket Style)

## Parts

Qty (1) Fender Flare Left Front & Bumper Piece(LF)  
Qty (1) Fender Flare Left Rear (LR)  
Qty (1) Fender Flare Right Front & Bumper Piece (RF)  
Qty (1) Fender Flare Right Rear (RR)  
Qty (1) Rubber Seal(enough for four flares's outer edge)  
Qty (42) Allen Bolt & Nut(Hex Key required)

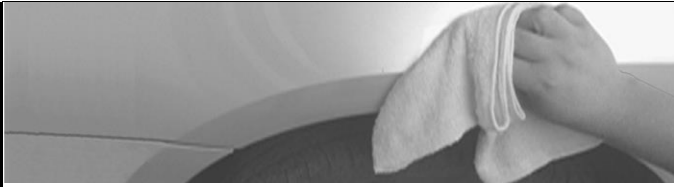
Qty (8) Machine Screw & S-Clip  
Qty (4) Hex Screw & Nut  
Qty (20) Small Washer  
Qty (4) 26mm Spacer  
Qty (4) 50mm Truss Screw  
Qty (16) 20mm Truss Screw  
Qty (8) Self Tapping Screw(Optional B)

## 1. Pre-Installation



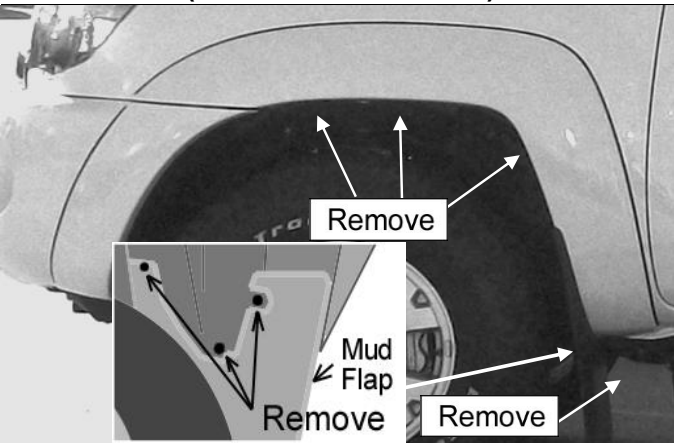
1. Prefit and ensure both left (driver) side & right (passenger) side fender flare to the vehicle before painting or installation.
2. You may remove any moldings, strips or existing flares from the vehicle for fitting or installation.

## 3. Clean Vehicle Body & Fender Flare



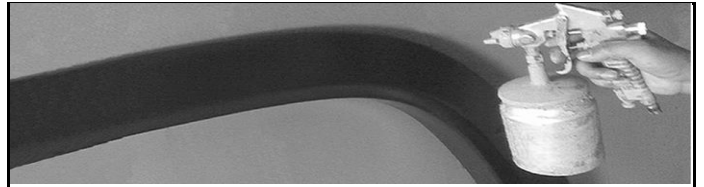
1. Wash and wipe dry the areas of contact on the vehicle body.
2. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

## 5. Installation (Left Front Flare Shown)



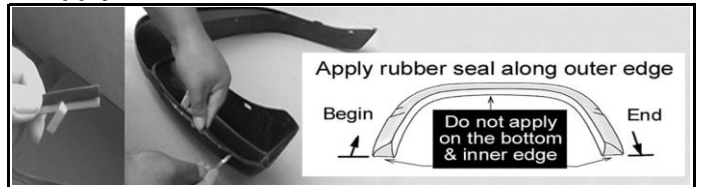
1. Remove 3 existing screws from the mud flap, save screws for reinstallation. **(see illustration)**
2. Remove 3 factory screws on the top of the flare lip & 1 screw from the bottom as shown, save screws for reinstallation.
3. Pull away the factory flare (large part) from the vehicle

## 2. Paint Flare(Optional)



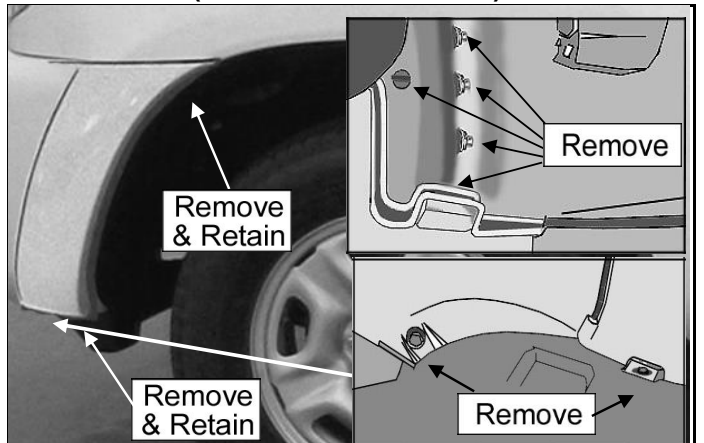
1. Hire a professional painter or body shop and follow the paint manufacturer specifications to paint the flares.
2. Clean all fender flares surfaces with clean water and a mild detergent before paint, do not use lacquer thinner or any solvent based products.

## 4. Apply Rubber Seal



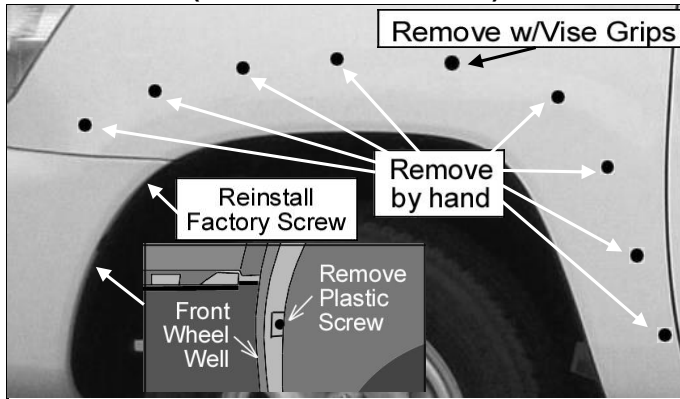
Remove about 1 inch tape liner from rubber seal and apply it on the flare, start one end and along the edge that comes in contact with body panel, apply pressure on the tape to ensure that it adheres well, trim excess rubber seal and so on.

## 6. Installation (Left Front Flare Shown)



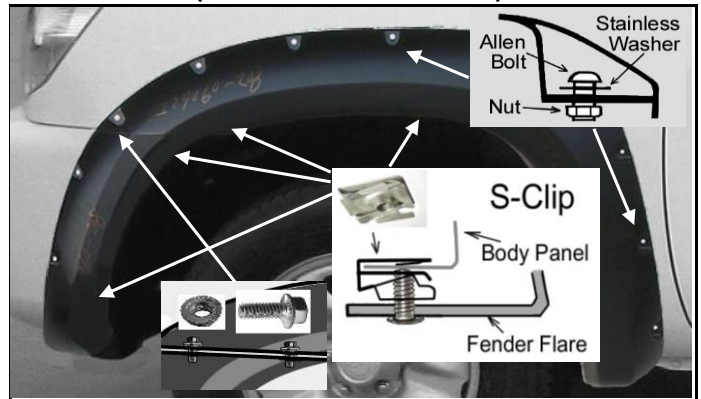
1. Remove 2 existing screws from the factory flare(bumper piece/ small part) as top left shown, save screws for reinstallation.
2. Remove 2 factory screws from the underneath of the factory bumper cover, pull down the bumper cover and splash shield, as **bottom left illustration**, save screws for reinstallation.
3. Remove 5 factory plastic clips from the inside of the factory bumper cover, as **bottom right illustration**.
4. Pull away the factory flare (bumper piece/small part) from the vehicle.

## 7. Installation (Left Front Flare Shown)



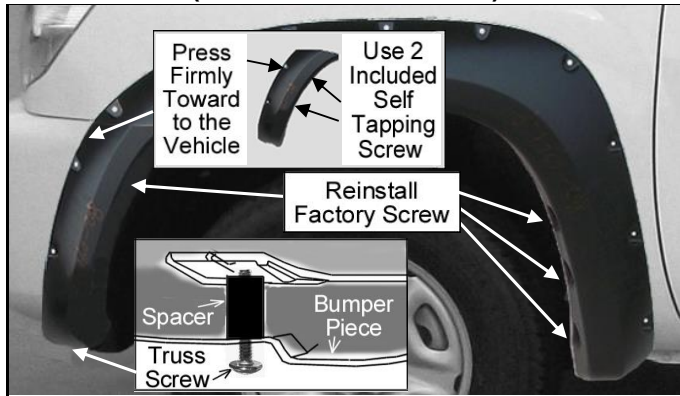
1. Remove 8 factory clips by hand on the fender.
2. Remove 1 factory clip with vise grips on the fender, as shown.
3. Remove factory plastic screw on the front of wheel well, use screwdriver and prying out. (see bottom illustration)

## 8. Installation (Left Front Flare Shown)



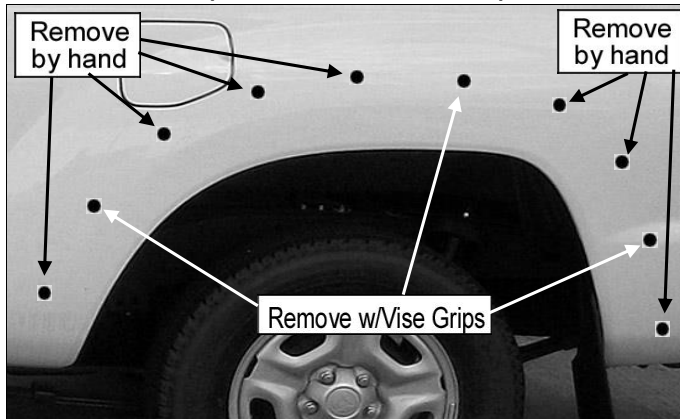
1. Use hex key to tight allen bolt & nut firmly on every pocket of the fender flare, shown as top. DO NOT OVER TIGHTEN !
2. Connect front flare & bumper piece together with 2 hex screw & nut, as left illustration.
3. Hold the flare firmly and mark 4 clip locations through the existing holes on the flare, and remove the flare.
4. Apply 4 S-Clip over 4 marks, and place the flare on the vehicle.
5. Secure 4 machine screws into the S-Clip.

## 9. Installation (Left Front Flare Shown)



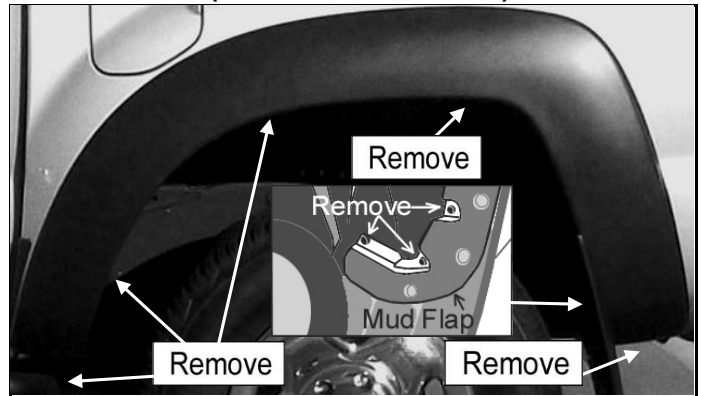
1. Reinstall 4 factory screws.
2. Use 2 included self tapping screws for extra secure on the bumper piece, as top shown.
3. Install supplied truss screw(50mm) through spacer(26mm) into factory hole on the bottom of bumper piece.

## 11. Installation (Left Rear Flare Shown)



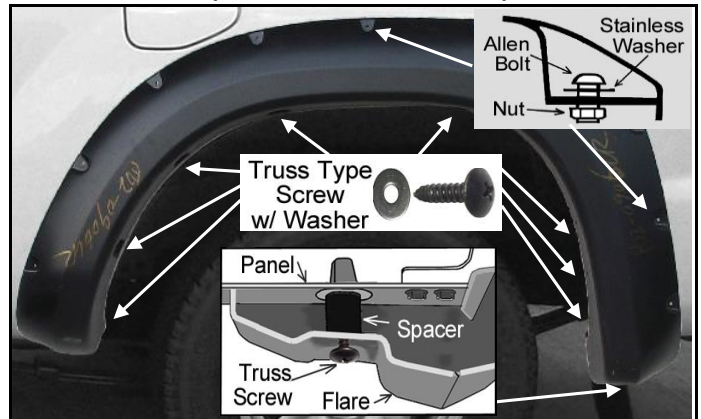
1. Remove 7 factory clips by hand on the fender.
2. Remove 3 factory clip with vise grips on the fender, as shown.

## 10. Installation (Left Rear Flare Shown)



1. Remove 3 existing screws from the mud flap, save screws for reinstallation and discard mud flap. (see illustration)
2. Remove 5 factory screws as shown.
3. Pull away the factory flare from the vehicle.

## 12. Installation (Left Rear Flare Shown)



1. Use Torx Bit to tight allen bolt & nut firmly on every pocket of the fender flare, shown as top. DO NOT OVER TIGHTEN !
2. Install 8 supplied truss screw(20mm) into factory holes.
3. Install supplied truss screw(50mm) through spacer(26mm) into factory hole on the bottom of rear end, as bottom shown.

**Optional B:** The included self tapping screw may be used for extra secure if needed.

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